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GUEST-BINDING AND CATALYTIC PROPERTIES OF IMMOBILIZED
 β -CYCLODEXTRINS

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Cyclodextrins¹(CyDs), cyclic oligomers of 6-8 glucose units, form inclusion complexes with guest compounds and have been used as catalyst for the selective syntheses.² Previously, immobilization of CyD with epichlorohydrin as crosslinking agent have been described.³⁻⁴ Here, we report the first successful immobilization of β -CyD using various crosslinking agents. The guest binding abilities and the catalytic abilities of these immobilized β -CyDs are shown.

Immobilized β -CyDs were prepared by dropwise addition of the crosslinking agents to the aqueous sodium hydroxide solutions of β -CyD. The resultant high viscous masses were washed with water and then with acetone, and were dried. The guest binding abilities of the immobilized β -CyDs were evaluated by incubating them in buffer solutions of guest compounds. The concentrations of the guests in the liquid phase were determined by absorption

spectroscopy.

Selective carboxylation of phenol^{2,4} was achieved by adding carbon tetrachloride to the alkaline solution of phenol in the presence of the immobilized β -CyD and copper powder as cocatalyst. The product analysis was made by HPLC.

The immobilized β -CyDs were obtained as white to pale yellow beads of diameter 1-3mm. They were insoluble in water, methanol, ethanol, acetone, and chloroform. The degrees of crosslinking (molar ratios of the residues derived from the crosslinking agents to the β -CyD residues), determined by elemental analysis, were 3-6.

TABLES 1 and 2 list the equilibrium constants K for the 1:1 complex formation between the β -CyD residues in the immobilized β -CyDs with o-, m-, and p-nitrophenols (TABLE 1) and with 2-naphthol (TABLE 2) at 20°C. The 1:1 complex formation is confirmed by independence of K values from the charged amount of the immobilized β -CyDs in the ranges of 30-200mg.

As shown in TABLES 1 and 2, the K values highly depend on the crosslinking agents. This dependence indicates that the crosslinking residues play an important role in complex formation. The K values at pH 4 are larger than those at pH 9 or 10. The guest compounds exist as neutral molecules at pH 4 whereas they exist as anion at pH 9 or 10. For the 1,6-hexanediol diglycidyl ether-immobilized β -CyD (TABLE 1, A;n=6), the K value (897) with o-nitrophenol at pH 4 is 179 times as large as that (5) at pH 9. This result shows predominance of the apolar interaction for the guest binding by the immobilized β -CyD. The immobilization promotes the hydrophobic character of the β -CyD cavity due to "capping" by the apolar crosslinking residues, and in addition the direct apolar interaction between the guest compound and the crosslinking residues can be operative there. The K values at pH 4 are larger than the values for epichlorohydrin-immobilized β -CyD by factor of 1.6-9.2.

TABLE 1 Equilibrium constants (K) at 20°C of complex formation with nitrophenols for the immobilized β-CyD prepared by use of various crosslinking agents

Crosslinking agent	Degree of ^a crosslinking	(K) ^b (1/mol)						
		o		m		p		
		pH4	pH9	pH4	pH9	pH4	pH9	
A ^c	n=2	432	11	115	42	142	143	
	n=4	294	28	87	57	112	112	
	n=6	4.5	897	5	268	57	262	58
B ^d	n=4	3.6	594	13	200	80	311	344
	epichlorohydrin	3.9	215	34	151	38	161	257

a. Molar ratio of crosslinking residue to β-CyD

b. o, m, and p, : o-, m-, and p-nitrophenol

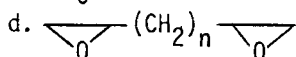
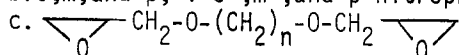
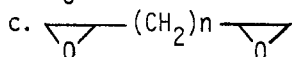
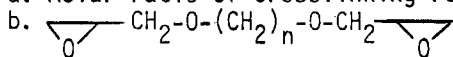


TABLE 2 Equilibrium constants (K) at 20°C of complex formation with 2-naphthol for the immobilized β-CyD prepared by use of various crosslinking agents

Crosslinking agent	Degree of ^a crosslinking	K (1/mol)		
		pH4	pH10	
A ^b	n=2	339	269	
	n=4	324	100	
	n=6	4.5	1460	883
B ^c	n=4	3.6	686	1095
	epichlorohydrin	3.9	159	211

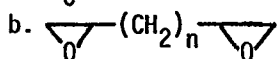
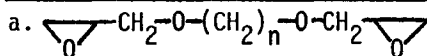
a. Molar ratio of crosslinking residues to β-CyD



The catalytic abilities of the immobilized β-CyDs for the carboxylation of phenol are shown in TABLE 3. With the immobilized β-CyD prepared by use of 1,2-ethanediol diglycidyl ether (A;n=2), 1,4-butanediol diglycidyl ether (A;n=4), 1,3-butadiene diepoxide (B;n=0), 1,7-octadiene diepoxide (B;n=4), and epichlorohydrin as catalyst, the selectivity for the formation of 4-hydroxybenzoic acid is virtually 100 %, and the yields are high.

TABLE 3 Selective synthesis of 4-hydroxybenzoic acid using the immobilized β -CyD catalysts

Crosslinking agent	Yield (mole %)		Selectivity for 4-hydroxybenzoic acid (%)	
	4-hydroxybenzoic acid	2-hydroxybenzoic acid		
A ^a {	n = 2	48	0	100
	n = 4	32	0	100
	n = 6	37	6	86
B ^b {	n = 0	25	0	100
	n = 4	59	2	97
epichlorohydrine	42	1	98	
without catalyst	15	12	56	



In their absence, however, the selectivity and the yield are only 56 % and 15 mole%, respectively. Thus selective synthesis is successfully achieved by use of these immobilized β -CyD catalysts. Rather low selectivity for the 1,6-hexanediol diglycidyl ether immobilized β -CyD (A;n=6) is probably associated with steric hindrance by crosslinking residues in the catalyst.

In conclusion, immobilized β -CyDs are successfully prepared by use of various crosslinking agents. The guest binding abilities of these immobilized β -CyDs are highly dependent on the crosslinking residues. These immobilized β -CyDs exhibit selective catalysis in the para-carboxylation of phenol.

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